SEOC
USER GUIDE
2014

PROPERTIES | BENEFITS | FORMULATION GUIDE | VALID FROM FEBRUARY 2014

2

THE KEY

INDEX

3 ESSENTIAL OIL BLENDS
7 CARRIER OILS
10 RAW MATERIALS
21 BASE PRODUCTS
23 SPA INC.

FORMULATION GUIDE

Our Formulation Guide information can be used to identify typical uses for each ingredient.

Product formulating, whilst based on science, Is also highly creative. Therefore, please use this information as an indicative guide only; it should not limit your R&D with new ingredients or new formulations.

B	bath oils
BA	balms (no water content)
BG	bath/shower gel, body wash, bubble bath
BM	body masks, mud wraps
BP	body powders, talc
BS	bath salts, salt scrubs
C	creams, lotions, body butters
CL	cleansers (gel & creams)
E	eye products (gels & creams)
F	feet products (creams, scrubs)
FM	face masks (clay or cream based)
G	general purpose, suits most cosmetic applications
H	hair products (shampoo, conditioners, treatments)
HH	house hold, cleaning
HW	hand wash
M	massage products (oils & balms)
N	nail care products
O	other cosmetic applications such as lipsticks, rouge
S	soap (bar & liquid)
SH	shave products
SU	suncare products
T	toners
V	vaporiser

COMPLIANCE CONSIDERATIONS

If you are manufacturing or intending to manufacture and market cosmetic-type products in Australia we recommend that you familiarise yourself with Australian Government regulations that are applicable in this country.

Following is a summary of information published on the internet. For further professional assistance we recommend contacting a Regulatory Consultant in your area.

(1) PERMISSIBLE INGREDIENTS.

There are mandatory requirements for permissible ingredients in products marketed as 'cosmetics'. National Industrial Chemicals Notification and Assessment Scheme (NICNAS) provide information on all relevant regulations. Visit www.nicnas.gov.au to download the NICNAS COSMETICS STANDARD 2007. (Latest version amended 1 August 2013*).

+

(2) LABELLING REQUIREMENTS.

There are mandatory labelling requirements for the labelling of cosmetic products manufactured in, or imported into, Australia. All suppliers – including manufacturers, importers, distributors and retailers – must comply with the mandatory information standard, which is enforced by the ACCC . Visit www.accc.gov.au to download the mandatory information standard for INGREDIENT LABELLING ON COSMETICS & TOILETRIES.

Further to this,

(3) CERTIFIED ORGANIC.

If your cosmetic products incorporate the use of Certified Organic ingredients and you wish to make any label or marketing claims and/or use the 'Bud' logo, additional compliance to the Australian Certified Organic Standard is also a requirement. Visit www.australianorganic.com.au to download the latest version of the AUSTRALIAN CERTIFIED ORGANIC STANDARD 2013*.

* Correct at time of printing.
Check websites regularly for updates.

User Guide information is a general guide to assist with the use of ingredients supplied by Sydney Essential Oil Co. Whilst all care has been taken to provide accurate information, Sydney Essential Oil Co. accepts no responsibility concerning any product manufactured using this information.
The responsibility for formulations, product performance, stability testing, challenge testing, marketing claims and all other product liability, lies with the manufacturer.

CONTACT

W www.seoc.com.au
T +61 2 9565 2828
F 1300 554 615 (Australia only)
F +61 2 9519 8009 (International)
E sales@seoc.com.au
W www.spainc.com.au

sydney essential oil co.®

3

ESSENTIAL OILS

	PRODUCT	DESCRIPTION	INGREDIENTS	FAMILY	MOOD	FORMULATION GUIDE
	100% PURE ESSENTIAL OIL BLENDS					
new	Affirmation Blend	A bright, uplifting blend that provides an immediate boost of energy. The vibrant scent is great for body washes or natural cleaning products.	*Grapefruit Pink, Lavandin Grosso, Lime, Lotus Pink Absolute, Rose Absolute Bulgaria*	Citrus	Uplifting	V, BG, HW, HH
	Aphrodite Blend	A fresh and sweet feminine aroma to enhance a romantic mood. This multi-purpose blend is suitable for all applications.	*Orange Sweet, Grapefruit White, Patchouli, Ylang Ylang 1st Grade*	Citrus	Romantic	V, M, H, C, BG, HW, HH
new	Autumn Leaves Blend	A comforting, relaxing blend with a warming effect. Ideal for a chilly night in. Vaporise and wrap your soul in the scent.	*Lavandin Grosso, Grapefruit White, Lavender Maillette, Patchouli, Ginger*	Aromatic	Relaxing	V, BG, HW
new	Awakening Blend	Designed to assist with concentration. Vaporise in your study area, work place or meeting room to enhance focus and attention to detail.	*Lemon, Rosemary CT Cineole*, Basil CT Linalool*, Peppermint Yakima*	Herbal	Uplifting	V, H, BG, HW, HH
	Balance Blend – certified organic	A luscious, sweet, floral blend to ease the senses. Vaporise regularly to maintain a serene environment.	*Orange Sweet*, Bergamot*, Frankincense*, Ylang Ylang Complete*, Cedarwood Atlas*, Lime Cold Pressed*, Geranium**	Citrus	Balancing	V, BG, HW
new	Beautiful Blend	A fresh and floral perfume style blend with an exotic twist. You will fall in love with this aroma.	*Orange Sweet, Cedarwood Atlas, Ylang Ylang 1st Grade, Lime, Neroli*	Floral	Relaxing	V, H, C, BG, HW
	Breathe Blend – certified organic	Designed to support the respiratory system, this lively, penetrating aroma is fresh and clean.	*Cedarwood Atlas*, Peppermint*, Lemon*, Eucalyptus Globulus**	Aromatic	Uplifting	V, H, BG, HW, HH
new	Calming Blend	A warm, earthy blend that grounds the mind and body. A great aroma that appeals to both men and women.	*Mandarin, Cedarwood Atlas, Bergamot,* Clary Sage, Lavandin Super*, Vetiver*	Woody	Relaxing	V, M. BG, HW
new	Energy Blend	For an uplifting massage experience. A dynamic blend that provides tonic effects on both the mind and the body.	*Mandarin, Lemongrass, Bergamot*, Nutmeg, Basil CT Linalool**	Citrus	Uplifting	V, M, H, BG, HW
new	Equilibrium Blend – certified organic	A stronger floral aroma that brings you into alignment. With rich Geranium notes, this blend gives you a solid boost.	*Grapefruit Pink*, Geranium*, Lime Cold Pressed*, Rosemary CT Cineole*, Spearmint**	Herbal	Balancing	V, H, C, BG, HW
new	Garden Breeze Blend	Inspired by a typical Mediterranean garden. Fresh and summery, this blend is great for a hand or body wash or as a vaporised aroma to revive the home.	*Grapefruit Pink, Bergamot*, Geranium, Lemon, Rosemary CT Cineole*, Peppermint Yakima*	Citrus	Uplifting	V, H, C, HW, HH
new	Green Leaf Blend	A unique, smooth, perfume-style blend that will allay anger and balance the nervous system.	*Grapefruit White, Petitgrain, Geranium, Lime, Violet Leaf Absolute*	Green	Balancing	V, H, C, BG, HW
new	Happy Legs Blend	A functional blend designed to add to massage oil to relieve tired and aching legs. An excellent inclusion in your travelling aromatherapy kit.	*Cypress, Lemon*, Geranium, Peppermint*	Citrus	Balancing	V, M
new	Harmony Blend	Increase the efficacy of your body work treatments and massage oils. This balancing blend harmonises the senses, instilling feelings of peace.	*Orange Sweet, Lavender Maillette, Geranium, Ylang Ylang 1st Grade, Chamomile Roman**	Citrus	Balancing	V, M, H, C, BG, HW

*Denotes Certified Organic **FORMULATION GUIDE** (key p2)

4

ESSENTIAL OILS

	PRODUCT	DESCRIPTION	INGREDIENTS	FAMILY	MOOD	FORMULATION GUIDE
	100% PURE ESSENTIAL OIL BLENDS					
new	Heart Warming – certified organic	A warm, deep floral aroma that brings comfort to the soul and promotes a caring nature.	*Orange Sweet*, Lime Cold Pressed*, Geranium*, Patchouli*, Ylang Ylang Complete*, Rose Otto*	Floral	Balancing	V, H, C, BG, HW
new	Holiday Blend – certified organic	A charming aroma, rich with a tangy, dry tone. Clear the mind to enjoy the now.	*Mandarin Red*, Lavandin Super*, Lime Cold Pressed*, Palmarosa*, Marjoram Sweet*, Myrrh*	Citrus	Uplifting	V, BG, HW
new	Inner Beauty Blend – certified organic	Increase your state of relaxation with this opulent blend. A sweet tangy combination with warm exotic tones to suit many applications.	*Orange Sweet*, Cedarwood Atlas*, Ylang Ylang 1st Grade*, Lime Cold Pressed*, Neroli**	Floral	Relaxing	V, H, C, BG, HW
new	Inspiration Blend	A strong, clear aroma that sharpens the mind. This motivating blend will empower you to take action.	*Mandarin, Eucalyptus Radiata*, Lemongrass, Cardamom, Peppermint*	Aromatic	Uplifting	V, H, BG, HW, HH
new	Joyful Blend – certified organic	A sparkling blend that promotes a positive and happy attitude.	*Orange Sweet*, Lemon*, Lime Cold Pressed*, Lavender Bulgaria*, Petitgrain, Rose Otto**	Citrus	Uplifting	V, H, BG, HW
new	Lovable Blend	A rich, perfume-style blend with sweet vanilla tones. This blend is perfect for creating a warm, relaxed environment.	*Mandarin, Lavandin Grosso, Patchouli, Vanilla CO2 Extract, Rose Absolute Bulgaria*	Aromatic	Relaxing	V, C, BG
new	Mindfulness Blend – certified organic	Designed to refresh the mind and support intellectual energy. A crisp, bright blend that offers mental strength.	*Orange Sweet*, Petitgrain*, Bergamot*, Lemon*, Rosemary*, Spearmint**	Green	Balancing	V, H, C, BG, HW
new	Moonlight Blend	A deep, romantic, somewhat mysterious blend offering a masculine mood. Vaporise at night or add to a luxurious body product.	*Orange Sweet, Cedarwood Atlas, Juniperberry, Lavender Bulgaria*, Patchouli, Cinnamon Bark*	Woody	Romantic	V, H, C, BG, HW
new	Morning Dew Blend	A highly refreshing, summery scent. Add to your Aloe Vera gel or vaporise to kick start the day.	*Grapefruit Pink, Rosemary*, Geranium, Spearmint, Fennel Sweet*	Herbal	Uplifting	V, H, C, BG, HW
new	Mystic Blend – certified organic	A sweet, exotic blend with warm earthy tones. Offering a beautiful, feminine scent for many different applications.	*Orange Sweet*, Grapefruit Pink*, Ylang Ylang 1st Grade*, Patchouli**	Citrus	Romantic	V, H, C, BG, HW
new	New Beginnings Blend	A fresh, sparkling, summery scent. Perfect for starting the day on a positive note.	*Orange Sweet*, Petitgrain, Bergamot*, Lemon*, Rosemary*, Spearmint*	Green	Balancing	V, H, C, BG, HW
new	Nurturing Blend – certified organic	A rich, warm blend to support a restful mind and feelings of calm. Utilising this blend in a vaporiser will help release environmental tension.	*Cedarwood Atlas*, Lemon*, Mandarin Red*, Lavender Maillette*, Bergamot*, Chamomile Roman**	Citrus	Relaxing	V, C, BG, HW
new	Pampering Blend – certified organic	Ideal for relaxation massage applications. A rich blend that offers comfort and composure.	*Orange Sweet*, Lavender Spike*, Bergamot*, Vetiver*, Chamomile Roman**	Aromatic	Relaxing	V, M, H, C, BG, HW
new	Paradise Blend	A light and fresh floral blend for those moments when you want to escape to paradise.	*Mandarin, Grapefruit Pink, Lime, Petitgrain, Rose Absolute Bulgaria*	Citrus	Relaxing	V, H, C, BG, HW

*Denotes Certified Organic **FORMULATION GUIDE** (key p2)

5

ESSENTIAL OILS

	PRODUCT	DESCRIPTION	INGREDIENTS	FAMILY	MOOD	FORMULATION GUIDE
	100% PURE ESSENTIAL OIL BLENDS					
new	Playful Blend – certified organic	A feminine aroma with a vanillic twist. This is an indulgent blend designed to create a happy affectionate mood.	*Orange Sweet*, Cedarwood Atlas*, Lavender Bulgaria*, Palmarosa*, Rose Otto*, Vanilla CO2 Extract**	Citrus	Romantic	V, C, BG, HW
new	Purifying Blend – certified organic	A sweet, light and refreshing aroma. Designed for use in a detoxing massage oil or bath experience. An excellent choice for women.	*Grapefruit Pink*, Rosemary*, Fennel Sweet*, Juniperberry*, Carrot Seed*	Aromatic	Uplifting	V, M, H, BG, HW
new	Reassurance Blend – certified organic	A clear, fresh blend that calms the mind and allays frustrations. Use in a vaporiser or in your favourite natural cosmetic base.	*Orange Sweet*, Lavender Bulgaria*, Bergamot*, Petitgrain*, Sage*, Ylang Ylang Complete**	Aromatic	Relaxing	V, H, C, BG, HW
new	Relax Me Blend	A sweet, gentle aroma that enhances feelings of relaxation. A versatile blend for all applications.	*Mandarin, Cedarwood Atlas, Lemon, Lavender Maillette, Lavandin Grosso, Bergamot Bergaptene-free*, Chamomile Roman*	Aromatic	Relaxing	V, M, H, C, BG, HW
new	Romance Blend	A feminine, indulgent aroma with romantic properties. Add it to your favourite natural skin care base or directly in a vaporiser to set the mood.	*Orange Sweet, Cedarwood Atlas, Lavender Bulgaria*, Palmarosa, Rose Absolute Bulgaria, Vanilla CO2 Extract*	Floral	Romantic	V, H, C, BG, HW
new	Sail Away Blend	Renew your spirit and find inspiration in this light, uplifting aroma. Vaporise this blend to help you release daily stresses and clear negativity.	*Mandarin, Lime, Lavandin Grosso, Palmarosa, Lavender Maillette*, Marjoram Sweet*, Myrrh*	Citrus	Uplifting	V, BG, HW
new	Sanctuary Blend – certified organic	A sweet, refreshing blend that offers a mild euphoric effect. It supports the emotions and lifts the heart.	*Orange Sweet*, Grapefruit Pink*, Lime Cold Pressed*, Petitgrain*, Rose Otto*	Citrus	Relaxing	V, H, C, BG, HW
new	Serenity Blend	A relaxing, woody aroma that soothes the spirit. This multipurpose blend will suit most skincare applications.	*Cedarwood Atlas, Grapefruit Pink, Orange Sweet, Frankincense, Rose Absolute Bulgaria*	Woody	Relaxing	V, M, H, C, BG, HW
new	Sleep Easy Blend	Containing all the essential ingredients for deep relaxation, this blend is ideal for bedtime vaporising.	*Orange Sweet, Lavender Maillette, Petitgrain, Chamomile Roman*, Sandalwood**	Aromatic	Relaxing	V, M, H, C, BG, HW
new	Spicy Delight Blend	A sweet, spicy and refreshing scent for a fun and uplifting experience.	*Orange Sweet, Clove Leaf, Fennel Sweet, Cinnamon Bark, Cardamom, Black Pepper*	Spicy	Uplifting	V, H, BG, HW
new	Sport Blend	Ideal for use in sports massage application. This blend will help soothe aching muscles. You can also try it in a bath for gentle relief.	*Eucalyptus Radiata*, Rosemary*, Lemongrass, Cajeput, Peppermint**	Aromatic	Uplifting	V, M, H, BG, HW
	Spring Blend	A vibrant, citrus blend with underlying floral tones. It will refresh your mind and inspire feelings of renewal.	*Orange Sweet, Lemon, Grapefruit White, Geranium Bourbon, Jasmine Absolute*	Citrus	Uplifting	V, C, BG, HW
new	Summer Mist Blend	A fresh and cooling blend. Great for minimising the heat during summer or to add to any premium cosmetic base or natural cleaning product.	*Grapefruit Pink, Lemon, Bergamot*, Lavandin Super*, Peppermint, Geranium, Basil CT Linalool**	Herbal	Uplifting	V, H, C, BG, HW, HH
new	Tenderness Blend – certified organic	A romantic and gourmand blend designed to enrich your feelings of love. Perfect for an indulgent and pampering experience.	*Lavender Bulgaria*, Mandarin Red*, Orange Sweet*, Cedarwood Atlas*, Patchouli*, Vanilla CO2 Extract**	Aromatic	Romantic	V, M, C, BG, HW

*Denotes Certified Organic **FORMULATION GUIDE** (key p2)

6

ESSENTIAL OILS

	PRODUCT	DESCRIPTION	INGREDIENTS	FAMILY	MOOD	FORMULATION GUIDE
	100% PURE ESSENTIAL OIL BLENDS					
new	Tranquil Blend – certified organic	A sweet scented blend that has a relaxing effect on the body and the mind. The perfect combination of oils to renew and restore.	*Orange Sweet*, Lavender Maillette*, Marjoram Sweet*, Bergamot*, Neroli**	Aromatic	Relaxing	V, H, C, BG, HW
new	Venus Blend	A delightful, smooth aroma with warm, long-lasting effects. You will love this versatile blend in hair applications as well as cream and lotion formulations.	*Orange Sweet, Mandarin, Cedarwood Atlas, Patchouli, Ylang Ylang 1st Grade, Violet Leaf Absolute*	Citrus	Relaxing	V, H, C, BG, HW
	Vitality Blend	Strong and lemony, this energetic blend will stimulate the senses. It is an excellent choice for hand wash or natural cleaning products.	*Eucalyptus Peppermint Gum, Lemongrass, Lime, Lemon Myrtle*	Citrus	Uplifting	V, BG, HW, HH
new	Wellbeing Blend	A light, bright blend to encourage the spirit and instil a sense of wellbeing. This is the perfect blend for a spa-like experience.	*Orange Sweet, Lavender Maillette, Marjoram*, Bergamot*, Neroli**	Aromatic	Relaxing	V, H, C, BG, HW

*Denotes Certified Organic **FORMULATION GUIDE** (key p2)

7

CARRIER OILS

	PRODUCT	BOTANICAL NAME	DESCRIPTION	FORMULATION GUIDE	FACE	BODY	HAIR	NORMAL	MATURE	DRY	SENSITIVE	OILY	PROBLEM
	CARRIER OILS				f	b	h	n	m	d	s	o	p
	Almond Sweet	*Prunus amygdalus dulcis*	Moisturising, softening, fast penetrating, rich in essential fatty acids & vitamins A & E. Low odour, very stable oil, good occlusive properties. Popular in cream & massage products.	C, M, CL, BA, BS, G	f	b	h	n	m	d	s	o	p
	Apricot Kernel	*Prunus armeniaca*	Emollient, moisturising, high in essential fatty acids, nourishing. Reduces roughness, cracking & irritation. Good 'slip' & occlusive properties. Excellent for eye/neck areas.	C, M, B, S, E, F, BA, G	f	b		n	m	d	s	o	p
new	Argan	*Argania spinosa*	Moisturising, softening, rich in oleic and linoleic acid. Prevents the appearance of ageing, suitable for delicate eye area. Repairs damaged skin especially after sun exposure.	C, E, M, SU, H, BA, G	f	b	h	n	m	d		o	p
	Avocado	*Persea gratissima*	Moisturising, nourishing, emollient, superior skin penetration, rich in vitamins A, C, D, E & proteins. Rich in palmitoleic (fatty) acid.	C, M, BA, S, SU, G	f	b		n	m	d	x	o	p
	Borage	*Borago officinalis*	Excellent emollient, moisturising, highest known content of essential polyunsaturated fatty acids. An excellent skin conditioner. Regulates skin hydration, temporarily firms and revitalises. Good in night creams.	C, M, G	f	b		n	m	d		o	p
	Camellia	*Camellia oleifera*	Rich in vitamins A, B, E and other minerals. High in oleic acid. Revitalises the appearance of hair. Promotes elasticity on the skin, prevents the appearance of ageing. Fine texture, penetrates quickly. Moisturises, soothes the irritation of dry skin. Suits acne-prone skin. Very stable oil.	BA, C, M, H, G	f	b	h	n	m	d	s	o	p
	Castor	*Ricinus communis*	Emollient, moisturising, soothing, provides a protective barrier to the skin. Good in lip products, night cream, hair conditioner, soaps. Also suits acne-prone skin.	M, BA, S, H, C, G	f	b	h	n	m	d	s	o	p
	Coconut	*Cocos nucifera*	Excellent emollient, moisturising, softening, protective, semi-solid oil, with cooling properties. Excellent for eye/neck creams, suncare products, haircare & soap.	H, C, SU, M, S, G	f	b	h	n	m	d	s	o	p
	Evening Primrose	*Oenothera biennis*	Moisturising, rejuvenating, high in polyunsaturated fatty acids, occlusive & readily absorbed, repairs damaged skin especially after sun exposure, softens lines, smoothes.	C, BA, M, S, SU, G	f	b		n	m	d	s	o	p
	Grapeseed	*Vitis vinifera*	Very light, very low odour, penetrates well leaving skin feeling 'silky & dry', occlusive, emollient, low allergy. Excellent for eye/neck creams & massage products.	C, M, G	f	b		n	m	d	s	o	p
	Hazelnut	*Corylus americana* *Corylus avellana*	Light consistency, penetrates well, slightly astringent. High in vitamin E & oleic acid. Good for dry skin, promotes elasticity. Soothing for troubled or irritated skin.	C, M, BA, B, H, G	f	b	h	n	m	d	s	o	p
	Hempseed	*Cannibis sativa*	Moisturising, emollient, non-greasy, fast penetrating, protective, anti-ageing. High in omega-3 essential fatty acids. Softens, smoothes, soothes inflamed skin. Strengthens hair.	C, M, BA, H, SU, G	f	b	h	n	m	d	s	o	p
	Jojoba	*Simmondsia chinensis*	Actually a wax not oil, so very stable. Emollient, moisturising, high in vitamins. Similar to skin sebum, so absorbs quickly. Provides skin protection, keeping it supple. Helps restore the skin's regular pH level. Excellent for soothing inflamed skin.	C, F, M, H, S, F, G	f	b	h	n	m	d	s	o	p

● highly-recommended ● recommended ○ no classification (x) not recommended **FORMULATION GUIDE** (key p2)

8

CARRIER OILS

	PRODUCT	BOTANICAL NAME	DESCRIPTION	FORMULATION GUIDE	FACE	BODY	HAIR	NORMAL	MATURE	DRY	SENSITIVE	OILY	PROBLEM
	CARRIER OILS				f	b	h	n	m	d	s	o	p
	Macadamia	*Macadamia integrifolia*	Emollient, moisturising, anti-ageing; similar to the oil naturally produced by our skin, absorbs well, soothing, provides lubrication.	G, C, SU, S	f	b		n	m	d	s	o	p
	Meadowfoam	*Limnanthes alba*	One of the most stable vegetable oils. It will prolong the shelf life when combined with less stable ingredients. Highly moisturising and rejuvenating, protective, non-greasy, smoothes wrinkles, reduces signs of ageing and promotes shiny hair.	C, M, S, H, BA, O, G	f	b	h	n	m	d	s	o	p
new	Milk Thistle	*Silybum marianum*	Moisturising, skin conditioning, revitalising. Rich in linoleic acid, supports skin health. Behaves similar to natural sebum, provides regenerating properties. Excellent in massage and body work products.	C, M, BA, BM, FM, G	f	b		n	m	d	s	o	p
	Neem Seed	*Azadirachta indica*	Moisturising, clarifying and purifying to the skin. Soothes the irritation of dry skin. Contains a constituent called azadirachtin (strong anti-microbial). Popular in ayurvedic & aromatherapy skin care & hair care.	B, C, H, S, SU, F	f	b	h	n	m	d	s	o	p
	Olive	*Olea europaea*	Moisturising, softening, high in essential fatty acids, very nutritious, excellent penetration, soothes, reduces the appearance of scars, moisturises top layer of skin. Gentle for babies. High in unsaponifiables.	G, M, C, S, BA	f	b	h	n	m	d	s	x	p
	Palm	*Elaeis guineensis*	Certified Organic Palm oil harvested from approved sustainable forests. Semi-solid butter consistency. High in vitamin A. Commercially used in soap as it cleanses, lathers & hardens well. Non-drying, saturated vegetable oil.	S, C, O		b		n	m	d	s	o	p
new	Pomegranate Kernel	*Punica granatum*	Moisturising, anti-ageing, revitalising. Supports skin elasticity, balances sebum, rich in anti-oxidants. Great in creams, balms and hair care products.	C, BA, H, S, G	f	b	h	n	m	d	s	o	p
	Rose Hip	*Rosa canina*	Moisturising, emollient, occlusive, anti-inflammatory, anti-ageing, high in omega-3 & omega-6 essential fatty acids & vitamin C, healing & regenerating properties, strengthens hair shaft.	G, C, BA, M, B, S, H	f	b	h	n	m	d	s	o	p
	Safflower	*Carthamus tinctorius*	Moisturising, high in linoleic acid, contains proteins, vitamins & minerals, best blended with other oils in formulations. Great in balms.	M, S, C, B, BA, BS, G	f	b		n	m	d	s	o	p
	Sesame	*Sesamum indicum*	Rich in essential fatty acids. Emollient, softening, moisturises upper layers of skin, high in antioxidants.	C, SU, M, C, B, G	f	b		n	m	d	s	o	p
	Soya Bean	*Glycine soja*	Moisturising particularly upper layers of skin, high in protein, vitamin E & other minerals, softens. Good in creams, cleansers, bath oil, soap & haircare products.	G, C, B, S, H	f	b	h	n	m	d	s	o	p
	Sunflower	*Helianthus annuus*	Moisturising, emollient, high in essential fatty acids, high in vitamins A & E, regenerating, adds sheen. Excellent for nail/cuticle treatments & eye/neck areas.	C, M, N, E, BS, G	f	b		n	m	d	s	o	p

highly-recommended recommended no classification x not recommended **FORMULATION GUIDE** (key p2)

9

CARRIER OILS

PRODUCT	INGREDIENTS	DESCRIPTION	FORMULATION GUIDE
INFUSED OILS			
Arnica Infused oil - certified organic	*Helianthus annuus* (sunflower) Oil (and) Arnica montana**	Certified Organic Arnica infused in a Certified Organic sunflower oil base. May be applied neat to the skin, or added to creams, lotions or other cosmetic and therapeutic applications.	B, BA, BM, C, F, G, SH Up to 100%
Calendula Infused oil - certified organic	*Helianthus annuus* (sunflower) Oil (and) Calendula officinalis**	Certified Organic Calendula infused in a Certified Organic sunflower oil base. May be applied neat to the skin, or added to creams, lotions or other cosmetic and therapeutic applications.	B, BA, BM, C, F, G, N, SH Up to 100%
Carrot Infused oil - certified organic	*Helianthus annuus* (sunflower) Oil (and) Daucus carota**	Certified Organic Carrot infused in a Certified Organic sunflower oil base. May be applied neat to the skin, or added to creams, lotions or other cosmetic and therapeutic applications.	B, BA, BM, C, F, G, SH Up to 100%
Comfrey Infused oil - certified organic	*Helianthus annuus* (sunflower) Oil (and) Symphytum officinale**	Macerated dry Certified Organic herbs infused in a Certified Organic sunflower oil base. May be applied neat to the skin, or added to creams, lotions or other cosmetic and therapeutic applications.	B, BA, BM, C, F, G, SH Up to 100%
St. Johns Wort Infused oil - certified organic	*Helianthus annuus* (sunflower) Oil (and) Hypericum perforatum**	Macerated dry Certified Organic herbs infused in a Certified Organic sunflower oil base. Golden yellow colour. May be applied neat to the skin, or added to creams, lotions or other cosmetic and therapeutic applications.	B, BA, BM, C, F, G, SH Up to 100%

*Denotes Certified Organic **FORMULATION GUIDE** (key p2)

RAW MATERIALS

	PRODUCT	BOTANICAL NAME / INCI	DESCRIPTION	FORMULATION GUIDE
	BUTTERS			
	Cocoa Butter Refined – certified organic	*Theobrama cacao*	Low to no odour, light yellow colour. Obtained from the cocoa seed. Melt before use. Refined through approved organic processes. Excellent emollient. Improves skin elasticity, supports healthy complexion. Long lasting protection, occlusive. Rich in antioxidants. Melting point 33-35°C.	BA, BS, C, F, G, H, M, O, S. Creams 3-6%, Balms 6-60%, Soap 3-6%, Base Products 4%
	Cocoa Butter Refined chips	*Theobrama cacao*	Low to no odour, light yellow colour. Obtained from the cocoa seed. Melt before use. Excellent emollient. Long lasting protection, occlusive, high in vitamin E, softens, lubricates. Melting point 33-35°C. Good for all skin types especially dry skin, excellent for eye/neck/lip areas.	BA, BS, C, F, G, H, M, O, S. Creams 3-6%, Balms 6-60%, Soap 3-6%, Base Products 4%
new	Plantasens Olive Butter	*Olea Europaea (Olive) Fruit Oil (and) Hydrogenated Vegetable Oil*	Derived from olive oil. High in unsaponifiable material including phytosterols and tocopherols. Excellent moisturiser, enhances spreadability of finished products, easily absorbed. Helps stabilise and adjust product viscosity. Melting point 50-58°C, incorporate in oil phase of emulsion production.	BA, BM, C, F, H, M, N. Creams 1-10%, Balms 1-30%, Haircare 2-5%, Base Products 4%
	Shea Nut Butter – certified organic	*Butyrospermum parkii*	Obtained from the shea nut kernel. Excellent emollient. Low melting point 28-34°C, or on contact with skin. Offers long lasting protection from harsh weather conditions. Melt before use. Relieves chapped skin exposed to wind or cold. Soothes skin irritation. Stimulant that revitalises the appearance of the skin. Good for all skin types, especially dry skin, excellent for neck/eye areas.	B, BM, C, F, H, M, N, O, S, SU. Creams 3-15%, Balms 3-25%, Soaps 3-10%, Suncare 3-25%, Haircare 2-5%, Base Products 4%

	PRODUCT	BOTANICAL NAME / INGREDIENTS	DESCRIPTION	FORMULATION GUIDE
	CO2 EXTRACTS			
new	Carrot CO2 extract in Sunflower oil – certified organic	*Helianthus annuus* (Sunflower) and Daucus carota* (Carrot)*	Extracted from dry roots, combined with Certified Organic Sunflower oil to enhance stability. Improves skin elasticity, helps minimise fine lines, skin softening properties. Suitable for use in all cosmetic applications.	B, BA, C, F, G, M, SU
new	Chamomile CO2 extract – certified organic	*Chamomilla recutita*	Extracted from dry flowers, green-brown colour with sweet, almost fruity aroma. Offers calming and soothing properties. Gentle extraction method results in a higher potency. Suitable for use in all cosmetic applications and essential oil blend formulations.	B, BA, C, F, G, H, M, S
new	Ginger CO2 extract – certified organic	*Zingiber officinalis*	Extracted from dry roots, oil soluble with a sweet, warm aroma. Offers skin cleansing properties. Great addition to massage oil blends. Suitable for use in all cosmetic applications and essential oil blend formulations.	B, BA, C, F, G, M, S
new	Marigold (Calendula) CO2 extract – certified organic	*Calendula officinalis*	Extracted from dry flowers, dark red-brown colour with hay-like aroma. Soothes the irritation of dry skin. Smooths the complexion. Extremely versatile. Great in balms and body oils. Suitable for use in all cosmetic applications.	B, BA, C, F, G, H, M, N, O, SH, SU
new	Rosemary Antioxidant CO2 extract – certified organic (25% Diterpene Phenols)	*Helianthus annuus* (Sunflower) and Rosmarinus officinalis* (Rosemary)*	Extracted from dry leaves, combined with Certified Organic Sunflower oil. Dark brown colour. High natural antioxidants present in rosemary are effective in inhibiting rancidity within your natural products. May solidify at cooler temperatures, gently warm to 40°C to revert to liquid form. Suitable for use in all cosmetic applications.	B, BA, BM, C, CL, E, F, FM, G, H, M, N, O, SH, SU
new	Seabuckthorn Berries CO2 extract – certified organic	*Hippophae rhamnoides*	Extracted from dry berries, orange-red colour with mild aroma. Rich in essential fatty acids and natural tocopherols. Improves suppleness. Excellent anti-ageing ingredient. Suitable for use in all cosmetic applications.	BA, C, E, F, G, N, O, SH, SU
new	Vanilla Planifolia CO2 extract – certified organic (12 % Vanillin)	*Vanilla planifolia*	Extracted from dry beans, yellow-brown colour with a rich, sweet aroma. Intense aroma, excellent for perfumery. Suitable for use in all cosmetic applications and essential oil blend formulations.	B, BA, C, F, G, H, M, O, S

Sydney Essential Oil Co. is the exclusive distribution agent for Plantasens brand by CRM International (division of Clariant) for Australia. *Denotes Certified Organic **FORMULATION GUIDE** (key p2)

RAW MATERIALS

	PRODUCT	INCI	DESCRIPTION	FORMULATION GUIDE
	EMOLLIENTS			
new	Plantasens Aby Serum	*Crambe Abyssinica Seed Oil (and) Phytosterols (and) Olea Europaea (Olive) Oil Unsaponifiables*	100% Vegetable origin. Rich in Omega 3, 6 and 9 fatty acids. Improves skin hydration and suppleness. Promotes skin repair and regeneration.	BA, C, F, G, N, SU 2-10%
new	Plantasens AJO	*Macadamia Ternifolia Seed Oil (and) Crambe Abyssinica Seed Oil (and) Orbignya Oleifera Seed Oil*	100% Vegetable alternative to jojoba oil. Economical and readily available. Similar oxidative stability as jojoba oil. Easily spreadable with excellent penetration, skin softening.	B, BA, C, CL, E, G, H, M, N, O, SU up to 100%
new	Plantasens Avosterol A25	*Persea Gratissima (Avocado) Oil (and) Phytosterols (and) Olea Europaea (Olive) Oil Unsaponifiables*	100% Vegetable origin. Rich in phytosterols and Omega 9 fatty acids. Anti-inflammatory, strengthening and repairing. Provides protection against UV damage.	BA, C, E, G, H, O, SU 1-6%
new	Plantasens Clear GL 15	*Ricinus Communis (Castor) Seed Oil (and) Olea Europaea (Olive) Oil Unsaponifiables*	100% Vegetable alternative to petrolatum. Good skin barrier protector. Highly compatible with sensitive and reactive skin types. Revitalises and restores suppleness.	BA, C, G, H, O, SU up to 20%
new	Plantasens Crambisol	*Crambe Abyssinica Seed Oil (and) Phytosterols*	100% Vegetable origin. Innovative active, multiple skin and hair benefits. Exceptional functional and sensorial properties. Repairing and nourishing, produces velvety finish.	B, BA, C, CL, E, G, H, M, O, SU 2-10%
new	Plantasens Crystolive S	*Olea Europaea (Olive) Fruit Oil (and) Olea Europaea (Olive) Oil Unsaponifiables*	100% Olive origin. Excellent feel, absorption and spreading characteristics. Restores suppleness and skin flexibility. Assists in stabilising emulsions.	BA, C, G, H, SU 2-10%
new	Plantasens Liquid Shea LF	*Butyrospermum Parkii (Shea) Butter Extract*	100% Natural butter with unique consistency. Facilitates emulsions without an adverse crystallisation effect. Rich in Omega 6 and 9 fatty acids. Moisturising, soothing, improves skin elasticity. Semi solid at 20°C, increasingly fluid liquid above 20°C.	B, BA, C, CL, E, G, H, M, O, SU up to 100%
new	Plantasens Olive Squalane	*Squalane*	100% Olive origin. Exceptional moisturising properties. Stable over wide range of temperatures. Minimises appearance of wrinkles, promotes skin health.	BA, C, E, G, H, O, SU 1-6%
new	Plantasens Olive Squalene	*Squalene*	100% Olive origin. Exceptional moisturising properties. Active defence against ageing and damaged skin, anti-inflammatory. Enhances effectiveness of SPF.	BA, C, CL, G, H, SU 1-10%
new	Plantasens Sensolive LD	*Hydrogenated Ethylhexyl Olivate (and) Hydrogenated Olive Oil Unsaponifiables*	Alternative to silicone. Highly stable oil from olive origin. Exceptional smooth, silky feel, powdery finish. Excellent moisturising, conditioning properties.	C, CL, E, G, H, M, O, SH, SU Creams 0.5-15%, Haircare 0.5-3%, Oils up to 40%
new	Plantasens Vegetable Mink oil	*Macadamia Ternifolia Seed Oil (and) Gossypium Herbaceum (Cotton) Seed Oil (and) Squalane*	100% Vegetable alternative to mink oil. Excellent absorption, luxurious skin feel and slip. Outstanding soothing, nourishing and skin softening. Rapid absorption, non-greasy.	B, BA, C, G, H, O up to 20%
new	Plantasens VL	*Butyrospermum Parkii (Shea) Butter (and) Glyceryl Rosinate (and) Olea Europaea (Olive) Oil Unsaponifiables*	100% Vegetable alternative to lanolin. Excellent moisturising agent, cutaneous barrier protector. Provides waterproof activity. Assists in stabilising emulsions.	BA, C, G, H, O, SU Creams 1-10%, Balms up to 100%

Sydney Essential Oil Co. is the exclusive distribution agent for Plantasens brand by CRM International (division of Clariant) for Australia. **FORMULATION GUIDE** (key p2)

RAW MATERIALS

	PRODUCT	BOTANICAL NAME / INCI	DESCRIPTION	FORMULATION GUIDE
	EMULSIFIERS & WAXES			
	Beeswax Natural	*Beeswax*	Beeswax (natural) has a mild honey aroma that will scent your products. Ideal for water/oil emulsions, balms, candles.	BA, C, F, G, H, O
	Beeswax Refined	*Beeswax*	Beeswax (refined) has been decoloured and deodorised and very easy to use in water/oil emulsions, balms, candles.	BA, C, F, G, H, O
	Beeswax Unrefined – certified organic	*Beeswax*	Australian Beeswax (certified organic) has a rich colour and honey aroma that will scent your products. Ideal for water/oil emulsions, balms, candles.	BA, C, F, G, H, O
	Emulsifying wax	*Ceteareth-20 & Cetearyl alcohol*	For water/oil emulsions. Emulsifying wax is a non-ionic emulsifier. A strong emulsifier that will deliver consistent results in every batch. This emulsifying wax is derived from cetearyl alcohol which is a stabilising wax produced from the reduction of plant oils and natural waxes. Binds water and oil molecules together and provides thickening properties.	C, CL, E, F, G, SH, SU 4-8%
new	Plantasens Natural Emulsifier CP5	*Glyceryl Oleate (and) Polyglyceryl-3-Polyricinoleate (and) Olea Europaea (Olive) Oil Unsaponifiables*	100% Vegetable origin. Multi-function liquid emulsifier for water in oil emulsions. Suitable for cold or warm mix process. No need for co-emulsifier or thickening agent. Provides long lasting, intensive moisturising effects, hydrates and softens.	C, CL, E, F, G, H, N, SH, SU 3-5%
new	Plantasens Natural Emulsifier HP10	*Sucrose Polystearate (and) Cetearyl Alcohol (and) Olea Europaea (Olive) Oil Unsaponifiables*	100% Vegetable origin. Multi-function emulsifier for oil in water emulsions. No need for co-emulsifier or thickening agent. Moisturising, readily absorbed in the skin. Melting range 55°C - 65°C	C, CL, E, F, G, H, N, SH, SU. minimum 5%
new	Plantasens Olive Emulsifier HE20	*Cetearyl Glucoside (and) Sorbitan Olivate*	100% Vegetable origin. Multi-function emulsifier for oil in water emulsions. Excellent moisturising benefits. Produces light touch emulsion, velvety finish on the skin. Melting range 50°C - 60°C	C, CL, E, F, G, H, N, SH, SU 3-6%

Sydney Essential Oil Co. is the exclusive distribution agent for Plantasens brand by CRM International (division of Clariant) for Australia. **FORMULATION GUIDE** (key p2)

RAW MATERIALS

PRODUCT	INCI	DESCRIPTION	FORMULATION GUIDE	FACE	BODY	FEET
EXFOLIANTS				f	b	f
Jojoba Wax Beads 28/60 Natural	*Jojoba Esters*	Hard, white, free flowing micro-spheres offering gentle yet effective exfoliation. Non-irritating and non-abrasive. Deposits jojoba esters onto the skin. Ideal in facial products such as cleansers, gels. Melt point 66-71˚C. Suspension is excellent in creams, however it is prone to float in gels.	BG, C, CL. Face: 5-10%, Body: 5-15%	f	b	
Pumice Ground Powder	*Pumice*	Fine ground, light grey pumice stone. Hard granules offer a firm exfoliation. Best suited in foot products. Suspension is excellent in creams; however it is prone to sink in gels & soaps.	C, F, S Soap bars: 5-15%, Body: 5-15%, Foot: 5-20%		b	f
Walnut Shell Ground	*Juglans regia (Walnut) Shell*	Firm, irregular mid-size, natural brown granules. Suitable for face (in low doses or blended), body, foot & soap products.Suspension is excellent in creams; however it is prone to sink in gels & soaps. Ensure adequate preservatives are incorporated into your formulation.	C, F, S Soap bars: 5-15%, Body: 5-10%, Foot: 5-15%	f	b	f
Wattleseed Ground	*Acacia victoriae*	Firm, irregular mid-size, dark brown granules. Suitable for body, foot & soap products. Will add a coffee/hazelnut aroma & coffee colour to your products. Suspension is excellent in creams; however it is prone to sink in gels & soaps. Ensure adequate preservatives are incorporated into your formulation.	BG, C, F, S. Soap bars: 5%, Face: 5-8%, Body: 5-15%	f	b	f

highly-recommended recommended no classification **FORMULATION GUIDE** (key p2)

RAW MATERIALS

PRODUCT	BOTANICAL NAME	DESCRIPTION	FORMULATION GUIDE	FACE	BODY	HAIR	NORMAL	MATURE	DRY	SENSITIVE	OILY	PROBLEM
EXTRACTS				f	b	h	n	m	d	s	o	p
Apple extract – certified organic	*Pyrus malus*	Nourishing, moisturising, soothes the irritation of dry skin, cleanses oily skin.	G, BG, CL, FM, C, H 1-2%	f	b		n	m	d	s	o	p
Bilberry leaf extract – certified organic	*Vaccinium myrtillus*	Astringent, anti-couperose, tonic, vessel protective, bacteriostatic, purifies and cleanses all skin types, soothes the irritation of dry skin.	G, H, BG, CL, C 1-2%	f	b	h				s	o	p
Calendula extract – certified organic	*Calendula officinalis*	Emollient, soothes the irritation of dry skin, protective, refreshing, relieves itching due to dry skin, purifies and cleanses all skin types. Protects from drying effects of the sun.	G, SU, SH, S, C, CL, H 1-2%	f	b	h		m	d	s	o	p
Chamomile extract – certified organic	*Chamomila recutita*	Emollient, soothes the irritation of dry skin, refreshing, purifying. Protects from drying effects of the sun.	G, C, BG, SH, SU, H, CL 1-2%	f	b	h	n	m	d	s	o	p
Comfrey root extract – certified organic	*Symphytum officinale*	Soothes the irritation of dry skin, emollient, astringent, relieves itching due to dry skin.	G, BG, CL, C, H, S, SH 1-2%	f	b	h	n	m	d	s	o	p
Cucumber extract – certified organic	*Cucumis sativus*	Moisture binding & regulator, tightening, soothes the irritation of dry skin, astringent, relieves itching due to dry skin, refreshing, softening. Protects from drying effects of the sun.	G, C, SH, CL, E, SU, BG, BM 1-2%	f	b		n	m	d	s	o	p
Davidson plum extract – australian native	*Davidsonia pruriens*	High in anthocyanin group of antioxidants. Contains polysaccharides, helps maintain skin hydration.	BG, C, CL, E, FM, G 1-2%	f	b			m	d			
Desert lime extract – australian native	*Citrus glauca*	Excellent antioxidant due to high concentration of vitamin C. Enhances skin, rejuvenates whilst soothing, rebalancing, refreshing & revitalising. Promotes youthful looking skin. Diminishes the appearance of wrinkles or fine lines. Great in hair care products. Great in serums for mature skin.	BM, C, CL, FM, G, H, SH 1-2%	f	b	h	n	m		s		
Echinacea extract – certified organic	*Echinacea augustifolia*	Soothes and calms the irritation of dry skin. Cleanses, purifies, revitalises and stimulates the skin. Good for problem skin.	G, CL, C, BG 1-2%	f	b	h			d		o	p
Fig extract – certified organic	*Ficus carica*	Very high in minerals, nourishes, revitalises & moisturises the skin. Helps prevent signs of age lines. High in anti-oxidants, contains vitamins A, B & C.	G, FM, C, BM 1-2%	f	b	h	n	m	d			
Ginkgo extract – certified organic	*Ginkgo biloba*	Antioxidant, diminishes the appearance of wrinkles. Soothes the irritation of dry skin, tonic, stimulant.	G, C, BG, CL 1-2%	f	b		n	m	d	s	o	p
Ginseng (siberian) extract – certified organic	*Eleutherococous senticosus*	Very high in polysaccharides & glycoproteins, that smooth wrinkles & help reduce premature ageing. Ideal in eye, décolletage & firming products.	E, C, BM, FM 1-2%	f	b	h	n	m	d	s	o	p
Goji berry extract – certified organic	*Lycium barbarum*	Powerful antioxidant. High in minerals, vitamins B & E. Soothes skin. Helps prevent signs of age lines.	C, CL, FM, BM, BG, G 1-2%	f	b		n	m			o	p
Gotu kola extract – certified organic	*Centella asiatica*	Temporary firming, soothes the irritation of dry skin, purifying, tonic, stimulating, promotes circulation, astringent.	G, C, BG, S 1-2%	f	b		n	m	d	s	o	p

● highly-recommended ● recommended ● no classification **FORMULATION GUIDE** (key p2)

RAW MATERIALS

PRODUCT	BOTANICAL NAME	DESCRIPTION	FORMULATION GUIDE	FACE	BODY	HAIR	NORMAL	MATURE	DRY	SENSITIVE	OILY	PROBLEM
EXTRACTS				f	b	h	n	m	d	s	o	p
Green tea extract – certified organic	*Camellia sinensis*	Stimulant, astringent, antioxidant, tonic for ageing skin. Diminishes the appearance of wrinkles.	G, C, BG, CL, S, FM, BM 1-2%	f	b		n	m	d	s	o	p
Horsetail extract – certified organic	*Equisetum arvense*	Elasticising, astringent, cleanses and energises skin.	C, CL, BM, H, S 1-2%	f	b	h	n	m	d	s		p
Kakadu plum extract – australian native	*Terminalia ferdinandiana*	Superior antioxidant due to being the world's highest known fruit source of vitamin C. Can improve the skin's visual appearance. Reduces the irritation of dry skin.	BG, BM, C, CL, E, G, H, O, SH, SU 1-2%	f	b	h	n	m		s		p
Kiwi extract – certified organic	*Actinidia chinensis*	Peeling, moisturising, refreshing, purifying, presence of AHA and ascorbic acid.	G, CL, BG, CL, FM, BS 1-2%	f	b		n	m	d	s	o	p
Lemon aspen extract – australian native	*Acronychia acidula*	High in fruit acids & B vitamins. Provides toning, nourishing, natural pH balancing, protecting, de-stressing. Excellent in hair care preparations.	BG, BM, BS, C, CL, E, FM, G, H, N, SH 1-2%	f	b	h		m			o	p
Lilli pilli (riberry) extract – australian native	*Syzygium leuhmannii*	Gently astringent, contains fruit acid for gentle exfoliation, high in vitamin C, purifying, renowned for regenerative properties. Diminishes the appearance of wrinkles or fine lines.	BG, C, CL, FM, SH 1-2%	f	b		n	m	d	s		
Licorice root extract – certified organic	*Glycyrrhiza glabra*	Helps slow the signs of premature ageing. Soothing and nourishing. Calms the irritation of very dry skin. Sebum regulating. Ideal for whitening products.	G, CL, BG, C, FM 1-2%	f	b	h		m	d	s		
Marsh mallow extract – certified organic	*Althea officianalis*	Soothes the irritation of dry skin, protective, softening, emollient.	G, CL, BG, SH, H, C 1-2%	f	b		n	m	d	s	o	p
Nettle extract – certified organic	*Urtica dioica*	Removes loose dandruff, promotes lustre in hair. Stimulating. Astringent, cleanses oily skin.	G, CL, BG, SH, H, C 1-2%	f	b	h	n	m	d	s	o	p
Olive leaf extract – certified organic	*Olea europaea*	A powerful antioxidant & tonic for ageing skin, helps slow signs of age lines. Soothing, hydrating, astringent. Tones, firms, helps to promote elasticity.	G, CL, C, BM, FM 1-2%	f	b	h	n	m			o	
Papaya extract – certified organic	*Carica papaya*	Purifying, refreshing, moisturising, soothes the irritation of dry skin.	G, BG, CL, C, BS, H, FM, BM 1-2%	f	b		n	m	d	s	o	p
Passionflower extract – certified organic	*Passiflora incarnata*	Relaxing and calming to skin, refreshing, nourishing.	G, BG, CL, C, BM 1-2%	f	b	h	n	m	d	s	o	p
Pineapple extract – certified organic	*Ananas sativus*	Astringent, contracts, purifying, refreshing, moisturising, nourishing, soothes the irritation of dry skin.	G, BS, CL, C, BM 1-2%	f	b		n	m			o	p

highly-recommended recommended no classification **FORMULATION GUIDE** (key p2)

RAW MATERIALS

PRODUCT	BOTANICAL NAME	DESCRIPTION	FORMULATION GUIDE	FACE	BODY	HAIR	NORMAL	MATURE	DRY	SENSITIVE	OILY	PROBLEM
EXTRACTS				f	b	h	n	m	d	s	o	p
Pomegranate extract – certified organic	*Punica granatum*	Potent antioxidant & free-radical scavenger that helps reduce the appearance of age lines & wrinkles. Skin looks younger. Protects from environmental stresses.	SU, CL, C, H, BG 1-2%	f	b	h	n	m	d	s	o	p
Quandong extract – australian native	*Santalum acuminatum*	High in essential fatty acids & vitamin C. Diminishes the appearance of wrinkles or fine lines. Refreshing, moisturising, nourishing. Excellent in hair care preparations.	G, BG, BM, CL, C, H, N, SH 1-2%	f	b	h	n	m	d	s	o	p
Rosella extract – australian native	*Hibiscus sabdariffa*	High in organic acids & antioxidants. Diminishes the appearance of wrinkles. Revives tired, dehydrated skin. Helps promote elasticity. May give slight colour change to finished product.	C, SH, FM, G 1-2%	f	b	h	n	m		s	o	p
Rosemary extract – certified organic	*Rosmarinus officinalis*	Tonic, purifies and cleanses all skin types, anti-oxidant.	G, H, CL, BG, C, SH 1-2%	f	b	h	n	m	d	s	o	p
Wattleseed extract – australian native	*Acacia victoriae*	Cleanses, pore refining, anti-inflammatory properties. Promotes youthful looking skin due to high levels of amino acids (proteins). Anti-ageing. Adds light colour & odour to finished products.	C, CL, FM, H, G 1-2%	f	b		n	m			o	p
White tea extract – certified organic	*Camellia sinensis*	More powerful antioxidant than green tea. Protective tonic for ageing skin. Diminishes the appearance of wrinkles or fine lines. Protects from drying effects of the sun.	SU, FM, C, CL, H 1-2%	f	b	h	n	m	d	s	o	p
Witch hazel – certified organic	*Hamamelis virginiana*	Astringent, softening, anti-couperose. Useful for calming insect bites. Soothes irritated or dry skin.	SH, FM, T up to 100%	f			n			s	o	p
Witch hazel	*Hamamelis virginiana*	Astringent, softening, anti-couperose. Useful for calming insect bites. Soothes irritated or dry skin.	SH, FM, T up to 100%	f			n			s	o	p

highly-recommended recommended no classification **FORMULATION GUIDE** (key p2)

RAW MATERIALS

	PRODUCT	INCI	DESCRIPTION	FORMULATION GUIDE
	HUMECTANTS			
new	Aloe Vera Powder 200:1 – certified organic	*Aloe barbadensis miller*	Rich in vitamins, minerals, proteins and enzymes. Cooling action when incorporated in gels, creams, lotions and spray mists, ideal for after-sun skincare formulations. Can help dissipate the discomfort of sunburn. Anti-ageing benefits, easily absorbs delivering nutrients deep in the epidermal layer. Promotes cellular growth and healthy complexion.	BG, BM, C, CL, E, FM, G, N, SH, SU, T. Use at 0.5% in formulations.
	Glycerine	*Glycerin*	Glycerine is the most widely used humectant for natural and organic cosmetics. It is plant-derived and offers water binding & moisture retaining properties that can balance the skin's NMF (natural moisturising factor). This aids in keeping the skin healthy and assists in maintaining the structure of the epidermis (outer layer of skin). Thus making it an ideal ingredient for skin care preparations that are designed to increase water content of the skin and smooth the skin (moisturisers). Improves the spreading qualities of creams and liquids, adds gloss effect. Good solvent for various water-insoluble ingredients.	BA, C, CL, O, SH, S Creams: 2-5%

PRODUCT	BOTANICAL NAME	DESCRIPTION	FORMULATION GUIDE	FACE	BODY	HAIR	NORMAL	MATURE	DRY	SENSITIVE	OILY	PROBLEM
HYDROSOLS				f	b	h	n	m	d	s	o	p
Lavender Hydrosol (Bulgaria) – certified organic	*Lavandula angustifolia*	Deep herbaceous aroma. This hydrosol is a by-product of steam distillation extraction of essential oil. Use directly on the skin as a calming toner, or makeup remover, spritz to rejuvenate skin in dry atmospheres, spritz to minimise shaving rash and ingrown hairs. Combine with chamomile in baby care. Incorporate in cosmetic formulations.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T up to 100%	f	b	h	n	m	d	s	o	p
Rose Otto Hydrosol Super (Bulgaria) – certified organic	*Rosa damascena.miller*	Rich floral aroma. This hydrosol is produced through steam distillation however, no essential oil is extracted. High potency. Use directly on the skin as a toner that retains moisture and revitalise the skin. Spritz when travelling to cool & hydrate. Incorporate in cosmetic formulations.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T up to 100%	f	b	h	n	m	d	s		

highly-recommended recommended no classification **FORMULATION GUIDE** (key p2)

RAW MATERIALS

	PRODUCT	INGREDIENTS	DESCRIPTION	FORMULATION GUIDE	FACE	BODY	HAIR	NORMAL	MATURE	DRY	SENSITIVE	OILY	PROBLEM
	INFUSED WATERS				f	b	h	n	m	d	s	o	p
	Chamomile roman infused water	*Water (and) Anthemis nobilis*	Use directly on the skin as a calming face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	b	h				s	o	p
	Jasmine infused water	*Water (and) Jasminum grandifloum*	Use directly on the skin as a hydrating face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	b	h	n	m	d		o	p
	Lavender infused water	*Water (and) Lavandula angustifolia*	Use directly on the skin as a soothing face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	f	h	n	m	d	s	o	p
	Orange blossom infused water	*Water (and) Citrus aurantium*	Use directly on the skin as a gentle face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	f	h	n	m	d	s	o	p
new	Peppermint infused water	*Water (and) Mentha piperita*	Use directly on the skin as a refreshing face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	f	h	n	m	d	s	o	p
new	Rose infused water	*Water (and) Rosa damascena. miller*	Use directly on the skin as an anti-ageing face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	f	h	n	m	d	s	o	p
new	Rose otto infused water	*Water (and) Rosa damascena. miller*	Use directly on the skin as an anti-ageing face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	f	h	n	m	d	s	o	p
	Rosemary infused water	*Water (and) Rosmarinus officinalis*	Use directly on the skin as a refreshing face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	f	h	n		d			
	Tea tree infused water	*Water (and) Melaleuca alternifolia*	Use directly on the skin as a cleansing face toner/body spritzer, or replace/include in the water phase of a cosmetic formulation. Aroma and properties align to the matching essential oil.	BG, BM, BS, C, CL, E, F, FM, G, H, S, SH, T Up to 100%	f	f	h	n				o	p
	Witch hazel (contains 14% alcohol)	*Water (and) Hamamelis virginiana*	Use directly on the skin as an astringent face toner, or replace/include in the water phase of a cosmetic formulation.	FM, SH, T Up to 100%	f			n				o	p

highly-recommended recommended no classification **FORMULATION GUIDE** (key p2)

RAW MATERIALS

	PRODUCT	INCI	DESCRIPTION	FORMULATION GUIDE
	PRESERVATIVES			
new	Leucidal	*Leuconostoc/Radish Root Ferment Filtrate*	Natural antimicrobial peptide originally derived from lactic acid bacteria. Restricts the growth of micro-organisms. Effective over a wide range of cosmetic and personal care applications. Heat stable to 70°C and suitable for use in a pH range of 3-8. Also increases the moisturisation rate of cream formulations. ^	BG, C, CL, E, F, G, H, N, S, SU 2-4%
	Naticide	*Parfum (EU) or Fragrance (US). Either in Australia.*	Naticide ® is a Trade name of Sinerga. A vegetable origin fragrance with broad spectrum activity against Bacteria Gram-positive, Bacteria Gram-negative, moulds and yeasts. Allows for label claim 'preservative free' as can be listed as Parfum or Fragrance. Soluble in water up to 0.6%, completely in glycol and alcohol. Has potential for use in organic cosmetic formulations. ^	BG, C, E, F, FM, G, H, SU 0.3-1% when used alone, 0.2-0.5% when co-preservative
	Phenoxyethanol	*Phenoxyethanol*	Paraben and Formaldehyde free preservative. Low toxicity, non-sensitising. Slight odour. Good bactericide, most active against Gram-negative. Weak on fungicides, so usually combined with other preservative(s), e.g. Potassium sorbate. Stable up to 85°C. Usually used at 0.1% at water phase.	BG, C, E, F, FM, G, H, SU 0.1-1%
new	Phytocide Elderberry	*Sambucus nigra Fruit Extract*	Natural antimicrobial derived from Elderberry. Inhibits Gram-positive and Gram-negative bacterias, fungi, moulds and yeasts, over a wide range of cosmetic and personal care applications. Heat stable to 75°C and suitable for use in a pH range of 3-9. Also offers mild anti-inflammatory properties to cosmetic products. ^	BG, C, CL, E, F, G, H, N, S, SU 0.5-2%
	Potassium Sorbate	*Potassium sorbate*	Mild, yet effective preservative. Non-toxic, non-irritating, non-sensitising. Inhibits micro-organisms, moulds and yeasts. Natural alternative to parabens. Is the potassium salt of sorbic acid. Solubility @ 20°C in water is 58.2%, and in alcohol is 6.5%. Has potential for use in organic cosmetic formulations. ^	BG, C, E, F, FM, G, H, SU 0.1-0.5% when used alone, 0.02 -0.09% when co-preservative; heat with water phase

FORMULATION GUIDE (key p2) ^ Consult your organic certifier for approval in organic formulations

RAW MATERIALS

	PRODUCT	INCI	DESCRIPTION	FORMULATION GUIDE
	SALTS			
	Epsom salts	*Magnesium sulphate*	Detoxifying and works well in conjunction with a cleansing diet. Suitable to add to a bath salts blend.	BS

	PRODUCT	BOTANICAL NAME	DESCRIPTION	FORMULATION GUIDE
	SURFACTANTS			
new	Quillaja Spray Dried (Chile) – certified organic	*Quillaja saponaria molina*	Fine amber coloured powder with light honey scent. Derived from the Soap bark tree. Natural surfactant, adds a lather or foaming action to gels, shampoos and other personal care formulations.	BG, C, H, S 0.5-2%

	PRODUCT	INCI	DESCRIPTION	FORMULATION GUIDE
	THICKENERS			
new	Plantasens Vegetable Petrolatum VP170	*Ricinus Communis (Castor) Seed Oil (and) Hydrogenated Castor Oil (and) Copernicia Cerifera (Carnauba) Wax (and) Beeswax*	100% Vegetable alternative to petrolatum. Intensive moisturiser and conditioning agent - brings shine to formulations. Highly compatible with the skin. Provides waterproof activity. Melting range: 57 – 68°C	BA, C, F, G, H, N, O, SU 5-50%

	PRODUCT	INCI	DESCRIPTION	FORMULATION GUIDE
	VITAMINS			
new	Natural Tocopherol 50 (Vitamin E 50)	*Tocopherol (and) Helianthus Annuus (Sunflower) Seed Oil*	Natural. Mixed (alpha, beta, gamma, delta) forms 484 IU. High quality, extremely stable. Most useful in skincare formulations for topical benefits. Cools and soothes the irritation of dry skin, helps prevent & slow signs of ageing. Smoothes wrinkles. Also suitable to prevent rancidity of fats & oils.	B, BA, BG, C, CL, E, G, H, M, O, S, SH, SU Creams 2-5%, Hair care 2-5%, Nail care 2-5%, Massage oil 2-5%
	Pro Vitamin B5	*D-panthenol*	Synthetic. Deep penetrating moisturiser that soothes the irritation of dry skin. Adds long-lasting moisture, promotes lustre & body, helps hair look thicker. Repairs fingernails.	C, H, N Cream 1-5%, Hair care 0.5-2%, Nail care 0.5-2%
	Vitamin E Acetate BP/USP	*dl-alpha tocopheryl acetate*	Synthetic. Alpha form. Most useful in skincare formulations for topical benefits. Cools and soothes the irritation of dry skin, helps prevent & slow signs of ageing. Smoothes wrinkles. Also suitable to prevent rancidity of fats & oils.	B, BA, BG, C, CL, E, G, H, M, O, S, SH, SU creams 0.5-5%, hair care 0.5-1%, nail care 0.5-2%, massage oil 1-5%

Sydney Essential Oil Co. is the exclusive distribution agent for Plantasens brand by CRM International (division of Clariant) for Australia. **FORMULATION GUIDE** (key p2)

BASE PRODUCTS

DISCLAIMER:
SEOC Base products have been formulated and manufactured with care and designed to use as is, or to be customised with your choice of ingredients. Please refer to our suggested doses for add-ins and note that whilst all care has been taken in presenting these recommendations, Sydney Essential Oil Co. accepts no responsibility concerning any product modified using such dosage suggestions. We recommend if modifying for resale, that adequate stabilty testing and performance for marketing claim is undertaken prior to sale. All resposibilitiy lies with the manufacurer thereof.

Guidelines for add-ins.
When customising a base for personal use or resale;
Essential oils: Up to 3%
Carrier or infused oils: Up to 5%
Butters: Up to 4%
Emollients: Up to 5%
Exfoliating Granules: Up to 20%
Extracts: Up to 2%

	PRODUCT	a	pf	p	INGREDIENT LIST
	CREAMS				
new	Aloe Almond Body Cream Made with 90% Organics	a			*Aloe Leaf Juice*, Glycerin*, Apricot Kernel Oil*, Beeswax*, Shea Nut Butter*, Cetearyl Glucoside, Macadamia Oil*, Sorbitan Olivate, Alcohol*, Sweet Almond Oil*, Leuconostoc/ Radish Root Ferment Filtrate, Avocado Oil, Sambucus Nigra Fruit Extract, Coconut Oil*, Calendula Extract*, Xanthan Gum, Phytosterols, Potassium Sorbate, Lactic Acid, Olive Oil Unsaponifiables, Rosemary Extract*, Citric Acid*
new	Aloe Day Face Cream Made with 88% Organics	a			*Aloe Leaf Juice*, Apricot Kernel Oil*, Glycerin*, Shea Nut Butter*, Cetearyl Glucoside, Macadamia Oil*, Babassu Butter, Sorbitan Olivate, Alcohol*, Leuconostoc/ Radish Root Ferment Filtrate, Sambucus Nigra Fruit Extract, Beeswax*, Sclerotium Gum, Calendula Extract*, Xanthan Gum, Potassium Sorbate, Rosemary Extract*, Citric Acid*
new	Aloe Face Serum Made with 93% Organics	a			*Aloe Leaf Juice*, Glycerin*, Cetearyl Glucoside, Crambe Abyssinica Seed Oil, Alcohol*, Leuconostoc/ Radish Root Ferment Filtrate, Sorbitan Olivate, Sclerotium Gum, Sambucus Nigra Fruit Extract, Bearberry Extract*, Calendula Extract*, Xanthan Gum, Olive Oil Unsaponifiables, Phytosterols, Potassium Sorbate, Citric Acid, Parfum*
new	Aloe Hand Cream Made with 91% Organics	a			*Aloe Leaf Juice*, Apricot Kernel Oil*, Glycerin*, Shea Nut Butter*, Cetearyl Glucoside, Beeswax*, Macadamia Oil*, Sorbitan Olivate, Alcohol*, Leuconostoc/ Radish Root Ferment Filtrate, Camellia Oil*, Sambucus Nigra Fruit Extract, Xanthan Gum, Calendula Extract*, Potassium Sorbate, Rosemary Extract*, Citric Acid, Lactic Acid*
new	Aloe Night Face Cream Made with 88% Organics	a			*Aloe Leaf Juice*, Glycerin*, Shea Nut Butter *, Cetearyl Glucoside, Sweet Almond Oil*, Macadamia Oil*, Sorbitan Olivate, Crambe Abyssinica Seed Oil, Alcohol*, Beeswax*, Leuconostoc/ Radish Root Ferment Filtrate, Sambucus Nigra Fruit Extract, Sclerotium Gum, Calendula Extract*, Rosemary Extract*, Xanthan Gum, Olive Oil Unsaponifiables, Phytosterols, Potassium Sorbate, Citric Acid*
new	Aloe Shea Body Cream Made with 86% Organics	a			*Aloe Leaf Juice*, Apricot Kernel Oil*, Glycerin*, Beeswax*, Macadamia Oil*, Shea Nut Butter, Cetearyl Glucoside, Sorbitan Olivate, Alcohol*, Leuconostoc/ Radish Root Ferment Filtrate, Coconut Oil*, Crambe Abyssinica Seed Oil, Sambucua Nigra Fruit Extract, Calendula Extract*, Babassu Butter, Xanthan Gum, Rosemary Extract*, Potassium Sorbate, Citric Acid, Lactic Acid*
	Balm – certified organic	a			*Sunflower Oil*{Helianthus annuus}, Coconut Oil*{Cocos nucifera}, Beeswax*, Jojoba Oil*{Simmondsia chinensis}, Cocoa Butter*{Theobrama cacao}, Shea Nut Butter*{Butyrospermum parkii}, Evening Primrose Oil*{Oenothera biennis}, Tocopherol (natural vitamin E).*
	Body Butter – paraben-free		pf		*Purified aqua, Almond Oil {Prunus amygdalus dulcis}, Apricot Kernel Oil {Prunus armeniaca}, Cetearyl alcohol, Glycerine, Shea Nut Butter {Butyrospermum parkii}, Camellia Oil {Camellia oleifera}, Ceteareth 20, Propylene glycol (and) diazolidinyl urea (and) iodopropynyl butylcarbamate.*
	Cream – paraben-free		pf		*Purified aqua, Almond Oil {Prunus amygdalus dulcis}, Apricot Kernel Oil {Prunus armeniaca}, Cetearyl alcohol, Glycerine, Ceteareth 20, Propylene glycol (and) diazolidinyl urea (and) iodopropynyl butylcarbamate.*
	Cream – premium			p	*Purified aqua, Isopropyl myristate, Almond oil {Prunus amygdalus dulcis}, Cetearyl alcohol & Ceteareth 20, Glycerine, Glyceryl stearate, Propylene glycol, Carbomer, Diazolidinyl urea, Triethanolamine, Methyl paraben, Propyl paraben.*
	Lotion – paraben-free		pf		*Purified aqua, Almond Oil {Prunus amygdalus dulcis}, Cetearyl alcohol, Apricot Kernel Oil {Prunus armeniaca}, Glycerine, Ceteareth 20, Propylene glycol (and) diazolidinyl urea (and) iodopropynyl butylcarbamate.*
	Lotion – premium			p	*Purified aqua, Isopropyl myristate, Almond Oil {Prunus amygdalus dulcis}, Cetearyl alcohol & Ceteareth 20, Glycerine, Glyceryl stearate, Propylene glycol, Diazolidinyl urea, Triethanolamine, Carbomer, Methyl paraben, Propyl paraben.*

a ACO Certified organic pf Paraben-free range p Premium range *Denotes Certified Organic { } Botanical name (use common name or botanical name, or both)

BASE PRODUCTS

	PRODUCT	a	pf	p	INGREDIENT LIST
	GELS				
	Aloe Vera Gel – certified organic	a			*Rose Hydrosol*{Rosa damascena.miller}, Guar Gum*{Cyamopsis tetrogonoloba gum}, Aloe Vera Powder 200:1*, Parfum (natural), Potassium Sorbate.*
	Aloe Vera Gel – paraben-free		pf		*Purified aqua, Triethanolamine, Carbomer, Aloe Vera Powder 200:1*, Propylene Glycol (and) Diazolidinyl Urea (and) Iodopropynyl Butylcarbamate.*
	Shower/Bath Gel – paraben-free		pf		*Purified aqua, Sodium Laureth Sulfate, Cocamido Propyl Betaine, Cocamide DEA, Guar Hydroxypropyltrimonium Chloride, Propylene Glycol (and) Diazolidinyl Urea (and) Iodopropynyl Butylcarbamate.*
	Shower/Bath Gel – sulphate-free paraben-free		pf		*Purified aqua, Decyl Glucoside, Cocamido Propyl Betaine, PEG-120 Methyl Glucose Dioleate, Propylene Glycol (and) Diazolidinyl Urea (and) Iodopropynyl Butylcarbamate.*

	PRODUCT	a	pf	p	INGREDIENT LIST
	HAIRCARE				
	Shampoo – paraben-free		pf		*Purified aqua, Sodium Laureth Sulfate, Cocamido Propyl Betaine, Cocamide DEA, Guar Hydroxypropyltrimonium Chloride, Propylene Glycol (and) Diazolidinyl Urea (and) Iodopropynyl Butylcarbamate.*
	Shampoo – sulphate-free paraben-free		pf		*Purified aqua, Decyl Glucoside, Cocamido Propyl Betaine, PEG-120 Methyl Glucose Dioleate, Propylene Glycol (and) Diazolidinyl Urea (and) Iodopropynyl Butylcarbamate.*
	Nourishing Conditioner – paraben-free		pf		*Purified aqua, Cetyl Alcohol, Stearyl Alcohol, Stearalkonium Chloride, Guar Gum, Glycerine, Phenoxyethanol, Potassium Sorbate.*
	Extra-Nourishing Conditioner – paraben-free		pf		*Purified aqua, Cetyl Alcohol, Stearyl Alcohol, Stearalkonium Chloride, Glycerine, Vitamin B5, Guar Gum, Phenoxyethanol, Potassium Sorbate.*

	PRODUCT	a	pf	p	INGREDIENT LIST
	SOAPS				
new	Natural Melt & Pour Soap Aloe Vera – paraben-free		pf		*Saponified Coconut Oil {Cocos nucifera}, Palm Oil {Elaeis guineensis},Castor Oil {Ricinus communis}, Safflower Oil {Carthamus tinctorius}, Glycerine, Aloe Vera Gel, Purified Water, Sorbitol, Sorbitan oleate, Soybean protein.*
	Natural Melt & Pour Soap Clear – paraben-free		pf		*Saponified Coconut Oil {Cocos nucifera}, Palm Oil {Elaeis guineensis}, Castor Oil {Ricinus communis}, Safflower Oil {Carthamus tinctorius}, Glycerine, Purified Water, Sorbitol, Sorbitan Oleate, Soybean Protein.*
	Natural Melt & Pour Soap Goats Milk – paraben-free		pf		*Saponified Coconut Oil {Cocos nucifera}, Palm Oil {Elaeis guineensis}, Castor Oil {Ricinus communis}, Safflower Oil {Carthamus tinctorius}, Glycerine, Fresh Goats Milk, Purified Water, Sorbitol, Sorbitan Oleate, Soybean protein, Titanium Dioxide.*
new	Natural melt & pour soap Oatmeal – paraben-free		pf		*Saponified Coconut Oil {Cocos nucifera}, Palm Oil {Elaeis guineensis}, Castor Oil {Ricinus communis}, Safflower Oil {Carthamus tinctorius}, Glycerine, Purified Water, Oatmeal, Sorbitol, Sorbitan Oleate, Soybean Protein, Titanium Dioxide.*
	Natural Melt & Pour Soap White – paraben-free		pf		*Saponified Coconut Oil {Cocos nucifera}, Palm Oil {Elaeis guineensis}, Castor Oil {Ricinus communis}, Safflower Oil {Carthamus tinctorius}, Glycerine, Purified Water, Sorbitol, Sorbitan oleate, Soybean protein, Titanium Dioxide.*

a ACO Certified organic pf Paraben-free range p Premium range *Denotes Certified Organic { } Botanical name (use common name or botanical name, or both)

SPA INC.

	PRODUCT	INGREDIENTS	DESCRIPTION
new	Spa Inc. Water-dispersible Massage oil – Unscented	*Helianthus annuus (sunflower seed oil), Oryza sativa (rice bran oil), Caprylic Capric Triglyceride, Polysorbate 85, Tocopherol (vitamin E)*	Unscented (odourless) massage oil with great slip and a light non-sticky texture. It wipes or rinses off easily, leaving your client's skin glowing, hydrated and totally nourished. Suits all skin types (including sensitive). May be used unscented, or customised with up to 2.5% pure essential oils. 1L bottle includes pump, 10L cask includes tap.
new	Spa Inc. Water-dispersible Massage oil – Detoxifying	*Sunflower seed oil, Rice bran oil, Caprylic Capric Triglyceride, Polysorbate 85, Tocopherol (vitamin E), Grapefruit pink, Rosemary*, Juniperberry, Geranium, Sweet Fennel and Carrot seed essential oils*	Gently scented with a blend of functional Pure Essential Oils, this massage oil enables you to effortlessly deliver a full-body detoxifying massage. For maximum benefit, after massage, wipe or rinse away excess oil, leaving your client with purified and hydrated skin, and an uplifted and refreshed state of mind. Suits all skin types (including sensitive). 1L bottle includes pump, 10L cask includes tap.
new	Spa Inc. Water-dispersible Massage oil – Relaxing	*Sunflower seed oil, Rice bran oil, Caprylic Capric Triglyceride, Polysorbate 85, Tocopherol (vitamin E), Orange Sweet, Cedarwood Atlas, Lavender, Bergamot*, Vetiver and Chamomile Roman essential oils*	Gently scented with a blend of functional Pure Essential Oils, this massage oil enables you to effortlessly deliver a deeply relaxing full-body massage. The texture is light and non-sticky and it wipes or rinses away easily, leaving your client with glowing, silky skin and a blissfully relaxed state of mind. Suits all skin types (including sensitive). 1L bottle includes pump, 10L cask includes tap
new	Spa Inc. Classic Massage oil – Unscented	*Prunus amygdalus dulcis (sweet almond oil), Helianthus annuus (sunflower seed oil), Glycine soja (soya bean oil), Tocopherol (vitamin E), Rosmarinus officinalis (rosemary leaf extract)*	Unscented, nutrient-rich massage oil, with added antioxidant to prolong shelf-life. Featuring a luxurious texture with excellent slip, this massage oil has been created for professionals who are particular about the oils they use on their clients. It will leave your client's skin feeling hydrated and totally pampered. Suits all skin types (including sensitive). May be used unscented, or customised with up to 2.5% pure essential oils. 1L bottle includes pump, 10L cask includes tap.
new	Spa Inc. Certified Organic Massage oil – Unscented	*Helianthus annuus* (sunflower oil), Camellia oleifera* (camellia oil), Prunus amygdalus dulcis* (almond oil), Rosmarinus officinalis* (rosemary CO2 extract)*	Unscented, nutrient-rich, certified organic massage oil, with added antioxidant to prolong shelf-life. The light-weight, silky texture has been created for professionals who are particular about the oils they use on their clients. It will leave your client's skin feeling hydrated and totally pampered. Suits all skin types (including sensitive). May be used unscented, or customised with up to 2.5% pure essential oils. 1L bottle includes pump, 10L cask includes tap.

* Denotes Certified Organic

sydney essential oil co.®

The User Guide is only available in digital PDF format. After downloading, save a copy and view on screen. Please consider the environment before printing this document.
Our current wholesale price list is also available in digital PDF format. Please visit our website for a copy. © Copyright 2014 Sydney Essential Oil Co. Pty Ltd.
All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopy, recording or otherwise, without prior written permission of the publisher. Contact marketing@seoc.com.au with any requests.

SYDNEY ESSENTIAL OIL CO. PTY LTD ABN 95 096 439 299 T: + 61 2 9565 2828 F: + 61 2 9519 8009 E: SALES@SEOC.COM.AU W: WWW.SEOC.COM.AU
11 BURROWS ROAD SOUTH, ST PETERS NSW 2044 AUSTRALIA | PO BOX 226 ST PETERS NSW 2044